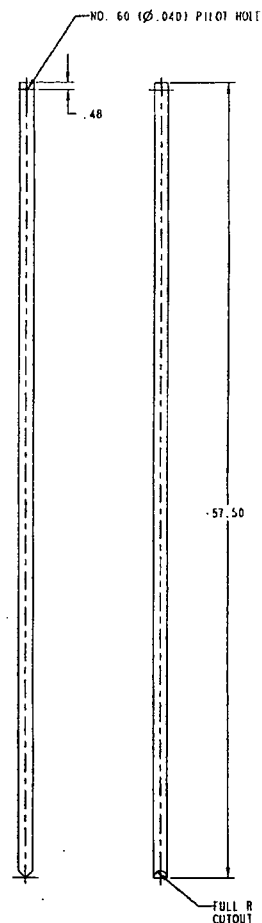
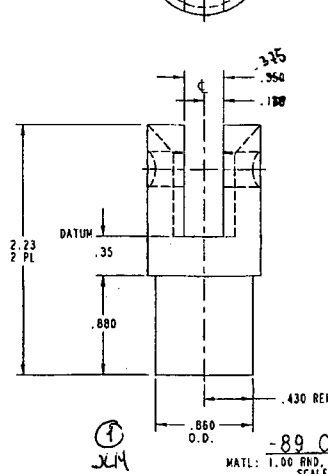
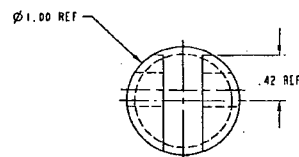


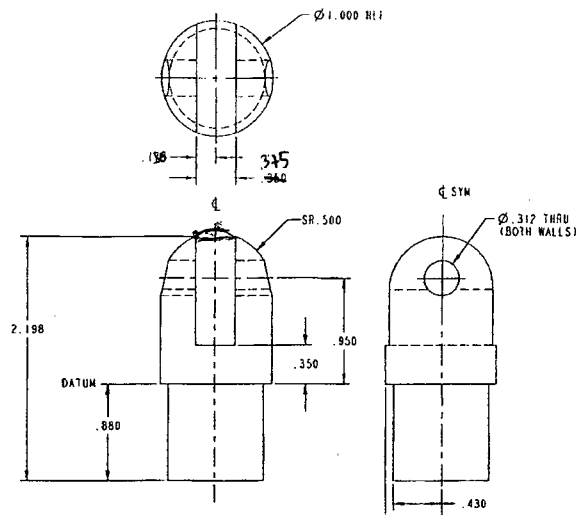
RELEASED
4-21-70



① -87 TUBE ARM
MATERIAL: 1.00 OD X .065 WALL, 6061-T6, WW-T-700/6
SCALE 0.250

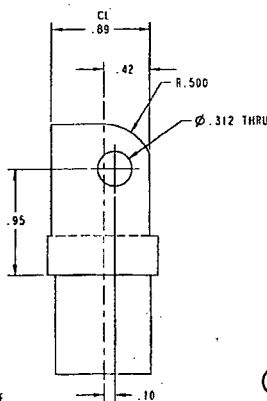


① -89 CLEVIS
MATERIAL: 1.00 RND., 6061-T6, QQ-A-200/8
SCALE 2.000

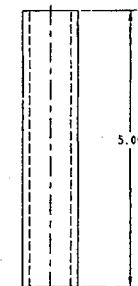
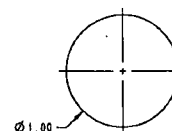


-97 CLEVIS (SHOWN)
MATERIAL: 1.00 RND., 6061-T6, QQ-A-225/8
SCALE 2.000

①
JLM



② -93 TUBE END CAP
MATERIAL: .063 THK, 6061-T6, QQ-A-250/11
SCALE 2.000



① -91 TUBE HANDLE
MATERIAL: 1.00 OD X .125 WALL, 6061-T6, QQ-A-200/8
SCALE 1.000

| | | | |
|---|------|-----------|----------|
| PREMIER AVIATION, INC. | | | |
| 2005 Aviation Parkway, Grand Prairie, Texas 75050 | | | |
| DATE | CODE | ISSUE NO. | REV. |
| 01/01/88 | 0801 | 867-43001 | 81 |
| SCALE | BY | SHEET | 30 OF 45 |

ORIGINAL

NO. 47801
WORK ORDER
WITHOUT NOTICE
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
ENGINEERING
RETURN TO
SHOP COPY
17801

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Friday, 05/09/2008 10:10:13 AM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CLEVIS

Job Number: 41869

Part Number: PB674300197

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

5086217 (x18)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

PC 8/9/18 13

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/09/18 HJ

Job Completion



u 08.09.18

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Friday, 05/09/2008 10:10:13 AM
 User: Julie Lecocq

Process Sheet

| | | | |
|-----------------------|---|------------------|-------------------------------|
| Customer | : CU-DAR001 Dart Helicopters Services | Drawing Name | : CLEVIS |
| Job Number | : 41869 | | |
| Estimate Number | : 12052 | | |
| P.O. Number | : | Part Number | : PB674300197 |
| This Issue | : 05/09/2008 S.O. No. : | Drawing Number | : B6743001 PAGE30 |
| Prsht Rev. | : NC | Project Number | : N/A |
| First Issue | : 11 Type : MACHINED PARTS | Drawing Revision | : B1 |
| Previous Run | : 40075 | Material | : |
| Written By | : | Due Date | : 26/09/2008 Qty: 12 Um: Each |
| Checked & Approved By | : <u>JLD 08.9.05</u> | | |
| Comment | : Est. B 05.10.14 Removed powder coat & added step 9 KJ/EC Est Rev:B Now on Doosan Lathe 08-06-25 JLM Verified By:EC | | |

Additional Product

Job Number:



| | | |
|---------|-----------------------|---------------|
| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|

| | | |
|-----|--------------|-----------------|
| 1.0 | M6061T6R1000 | ROUND BAR 1.00" |
|-----|--------------|-----------------|



Comment: Qty.: 0.1925 f(s)/Unit Total: 1.5397 f(s)
 ROUND BAR 1.00"
 Material: 6061-T6 Bar Ø1.00 (QQ-A-200/8 or QQ-A-225/8)
 (M6061T6R1.000)
 Folio Rev: B1 Dwg Rev: B1
 Identify for B67-43001-97
 Batch: M104554

J.F. 08/09/16 (13)

| | | |
|-----|--------------|--------------|
| 2.0 | DOOSAN LATHE | DOOSAN LATHE |
|-----|--------------|--------------|



Comment: DOOSAN
 Turn as per Folio FA & Dwg B67-43001

J.F. 08/09/16 (13)

| | | |
|-----|-----|--|
| 3.0 | QC2 | INSPECT PARTS AS THEY COME OFF MACHINE |
|-----|-----|--|



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

J.F. 08/09/16 (13)

| | | |
|-----|-----|--------------|
| 4.0 | QC8 | SECOND CHECK |
|-----|-----|--------------|



Comment: SECOND CHECK

J.F. 08/09/17 (13)

| | | |
|-----|-----------------|----------------------------|
| 5.0 | HAND FINISHING1 | HAND FINISHING RESOURCE #1 |
|-----|-----------------|----------------------------|



Comment: HAND FINISHING RESOURCE #1
 Chemical Conversion Coat as per QSI 005 4.1

M-H 08/04/17 (13X)